

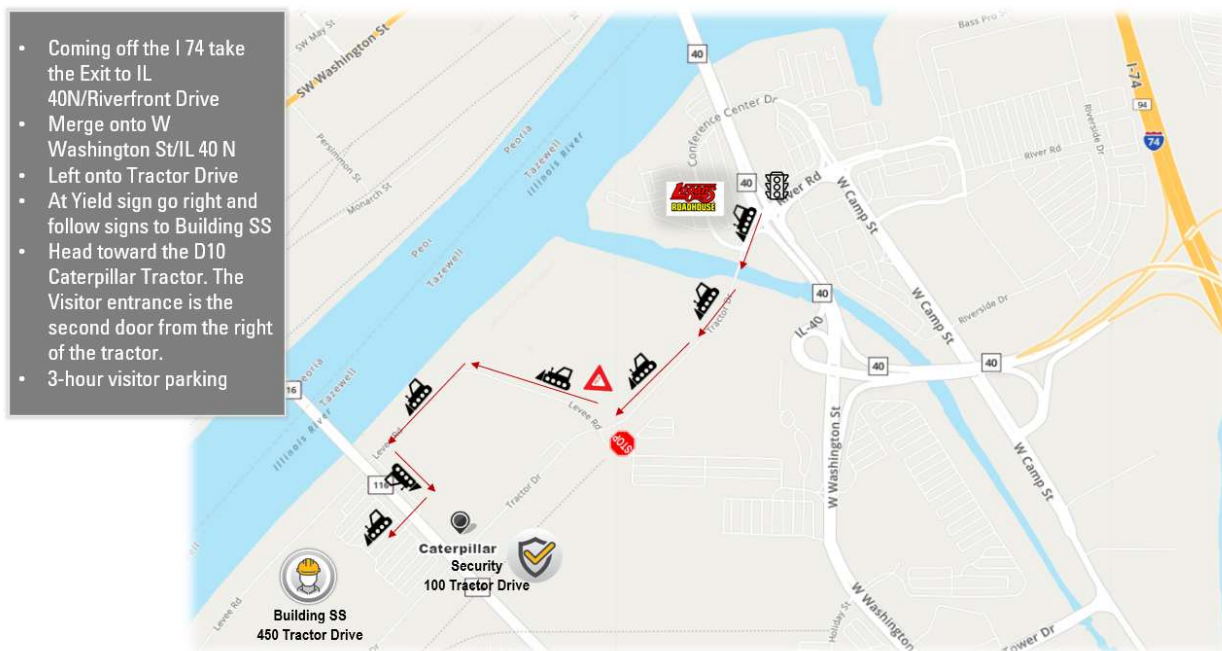
RIO&P EP Safe Work Procedure – Pedestrian Vehicle Avoidance

Note: This document presents procedures for visitors to minimize risk of injury associated with observing work being performed in a manufacturing environment. A visitor is any person who does not have a current work assignment in the facilities of LL, NN & SS.



Safe Work Procedure

If this is your first time to the East Peoria Facility, specifically building SS, we had included a map that will help you to find the Visitor Entrance. The address for building SS is **450 Tractor Dr.** however, when you pin the location on your phone you sometimes end up on the Cedar Street Bridge. This map will help with that.



Safety is a top priority at our facility. If you are here for a brief visit or a long-term assignment - the following guidelines, ensure a safe and productive visit.

Safety & Visitor Guidelines:

Required: Sturdy-soled shoes that provide complete foot coverage and have less than a 1" heel.

- No sandals, open-toed or open-heeled shoes.
- Metatarsal boots and bump caps are required in all East Peoria Production Facilities which includes SS, LL and NN, if you required to deviate from the designated tour path.

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Visitor Welcome Map & Safety Guidelines	CREATED DATE 20 Sept 2022	CHG NO 0	AUTHORIZATION Amanda Rohn	LAST REVIEWED 20 Sept 2022
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Resource Industries Operations & Products East Peoria

Safe Work Procedure – Visitor Welcome Map & Safety Guidelines

Safety & special requirements: The safety of our visitors is of great concern. Therefore, we ask that visitors with walking casts, motorized wheelchairs, orthopedic devices, crutches and canes **be brought to our attention** well in advance of your visit. Some of these devices are not allowed in certain facilities. Giving us notice will allow us to make special arrangements, where possible, such as carts, wheelchairs, vans etc.

Visitors must be at least 12-years old to tour Caterpillar manufacturing and logistics facilities. There is no age requirement at the Caterpillar Visitors Center.

Hearing and eye protection will be provided and must always be worn while on the tour path. Rings, neck ties and dangling jewelry and clothing are not allowed on tour. Shorts and skirts are **not** allowed on tour. Legs must be fully covered.

No fanny packs, across the body bags, computer bags or bags of any kind are allowed in manufacturing facilities. We ask that you lock them in your vehicle while you're on tour.

Groups are required to stay within the marked tour routes in each facility.

Photography is not allowed in Caterpillar manufacturing facilities. There are certain areas where photography is allowed in some facilities. These areas will be identified and communicated by your Dealer Customer Rep (DCR/guide).

The Smoke Free Illinois Act prohibits smoking in all workplaces in the State of Illinois. Nicotine use in any form of tobacco products (pipes, cigars, cigarettes, chewing tobacco) or "vaping" with e-cigarettes is prohibited.

If you have any questions or concerns prior to your visit, please contact your host.

WE HOPE YOU ENJOY YOUR VISIT!

**Caterpillar
East Peoria Operations**

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